

HARLEY-DAVIDSON

PARTS CATALOG  
SUPPLEMENT

HARLEY-DAVIDSON MOTOR CO., INC. Milwaukee, Wisconsin, U.S.A.

**1970**

***Gasoline Golf Car / Utilicar / 1963 to***

**MASTER  
COPY**

USE THIS SUPPLEMENT WITH CATALOG NO. 99448-69A

CYLINDER AND PISTON - PAGE 2 G1

4086	BOLT, engine bracket, 5/16-18 x 3 hex. hd. (2)	Late 70 to * - D, DC
4320B	BOLT, axle tube bracket, 3/8-24 x 1 hex. hd. (2)	Late 70 to * - D, DC
6329B	WASHER, engine bracket, 5/16 x 7/8 x 3/32 (2)	Late 70 to * - D, DC
7739	NUT, engine bracket, 5/16-18 (2)	Late 70 to * - D, DC
7775	NUT, frame bracket bolt, 3/8-24 (2)	Late 70 to * - D, DC
<i>O.U.U.</i> 16089-67C	ENGINE AND TRANSMISSION ASSEMBLY, less starter - generator	67 to * - D; 69 to * - DC
16090-63B	ENGINE AND TRANSMISSION ASSEMBLY, with starter - generator	63 to 66 - D, DF; 63 to 68 - DC
16231-70	ENGINE BRACKET, stabilizer	Late 70 to * - D, DC
16232-70	CLAMP, stabilizer axle tube bracket	Late 70 to * - D, DC
16241-70	AXLE TUBE BRACKET, stabilizer	Late 70 to * - D, DC
16242-70	ENGINE STABILIZER KIT	67 to * - D; 69 to * - DC
	Consists of:	
4086	BOLT, engine bracket, 5/16-18 x 3 hex. hd. (2)	
4320B	BOLT, axle tube bracket, 3/8-24 x 1 hex. hd. (2)	
6329W	WASHER, engine bracket, 5/16 x 7/8 x 3/32 (2)	
6397B	WASHER, cylinder head stud, 3/8 x 13/16 x 1/8 (2)	
7739	NUT, engine bracket, 5/16-18 (2)	
7775	NUT, axle tube bracket, 3/8-24 (2)	
16231-70	ENGINE BRACKET	
16232-70	CLAMP, axle tube bracket	
16241-70	AXLE TUBE BRACKET	
24801-70	STUD, stabilizer	
85210-42A	RUBBER BUSHING (2)	
24801-70	STUD, stabilizer	Late 70 to * - D, DC

CRANKSHAFT AND BEARINGS - PAGE 5 G2

2721B	SCREW (Replaced by 3625)	
3625	SCREW, No. 12-24 x 3/8 hex. hd. (6)	67 to * - D; 69 to * - DC

CRANKCASE AND FITTINGS - PAGE 7 G3

1368W	SCREW, 1/4-20 x 1 Phil. hd. (4 or 5)	63 to * - D, DF, DC
1375	SCREW (Replaced by 1368W)	

TRANSMISSION, REAR DRIVE - PAGE 11 G5

36400-67C	TRANSMISSION REAR DRIVE, complete	<i>D in 71</i> 67 to * - D; 69 to * - DC
36401-67C	REAR FLOATING FLANGE ASSEMBLY	<i>C in late 70</i> 67 to * - D; 69 to * - DC
36408-70	PIN, cam roller (2)	Late 69 to * - D, DC
36410-68	FLANGE HUB, without retaining ring	<i>VOID 71</i> Late 68 to * - D (Above Serial No. 68D-10645; 69 to * - DC)
36418-70	SPACER, rear flange (rubber)	Late 70 to * - D, DC

REVERSE UNIT GEARS AND FITTINGS - PAGE 13 G6

33013-63	REVERSING UNIT - (2:1 ratio) (used - on correction)	63 to 65 - D
35060-63A	MATCHED DRIVE GEAR AND PINION SET - (2:1 ratio) (correction)	63 - D
35061-64B	MATCHED DRIVE GEAR AND PINION SET - (1.3:1 ratio) (correction)	65 - DF, DC

CIRCUIT BREAKER AND FAN HOUSING - PAGE 19 G9

12027	OIL SEAL	Late 69 to * - D, DC (Above Serial No. 69D-7682)
20004-67A	FAN HOUSING	67 to * - D; 69 to * - DC
30578-69	CAM	Late 69 to * - D, DC (Above Serial No. 69D-7682)

*Show w/ carb group*  
SPARK COIL, CABLE AND CONDENSER - PAGE 25 G11

27140-66	REPAIR PARTS KIT (Replaced by 27131-66)	
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NOTE: Asterisk (\*) indicates part is used for latest model year shown on cover.

PART  
NO.

NAME

USED O.N

CARBURETOR - PAGE 25 G12

27248-67A	CHOKE KNOB AND WIRE .....	67 to * - D; 69 to * - DC
27595-66	FULCRUM PIN, inlet valve lever .....	Late 66 to * - D, DC
27613-66	FULCRUM PIN, inlet valve lever (Replaced by 27595-66)	
27730-63	CHOKE SHAFT AND LEVER (Replaced by 27730-66)	
27730-66	CHOKE SHAFT AND LEVER .....	63 to 66 - D; 63 to 68 - DC
27730-67	CHOKE SHAFT AND LEVER .....	67 to * - D; 69 to * - DC

ACCELERATOR PEDAL - PAGE 33 G15

11410	GROMMET, accelerator rod .....	70 to * - D <del>DC</del>
71510-70	ROD, accelerator to micro switch .....	70 to * - D <del>DC</del>
6165W	WASHER, acc. rod	USE 71 DC
7624	NUT, rod	USE 71 DC

BRAKE PEDAL - PAGE 35 G15A

42488-63B	RATCHET, brake lever .....	63 to * - D, DF; 63 to 68 - DC
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HYDRAULIC BRAKE CONTROLS - PAGE 37 G16

42576-69A	BRAKE TUBE, cross-over .....	69 to * - DC
67075-57A	BRAKE LINE CLIP .....	70 to * - DC

WHEELS - PAGE 41 G17

40954-65	WHEEL ASSEMBLY WITH TIRE, left rear (12 in. tire) .....	65 - D
40955-65	WHEEL ASSEMBLY WITH TIRE, right rear (12 in. tire) .....	65 - D
40956-66A	WHEEL ASSEMBLY WITH TIRE, (5.70 x 8 in. 4 ply) .....	66 to * - DC
40957-69A	WHEEL ASSEMBLY WITH TIRE (9.50 x 8 - 4 Ply)(Traction Tread)(rear)	67 to * - D, DC Bin 71
40958-67	WHEEL ASSEMBLY (Replaced by 40957-69A)	
40964-66A	WHEEL ASSEMBLY WITH TIRE (9.50 x 8 - 2 ply) (std.)	Bin 71 66 to * - D
40965-66A	WHEEL ASSEMBLY WITH TIRE (9.50 x 8 - 4 ply)	Bin 71 66 to * - D
40966-65	WHEEL ASSEMBLY WITH TIRE (9.50 x 8 - 4 ply with tube) .....	65 - DF, DC
43017-66A	WHEEL RIM (9.50 x 8) .....	66 to * - D
43035-66A	WHEEL RIM (5.70 x 8) (rear) .....	66 to * - DC
43874-70	FRONT AXLE .....	70 to * - D, DC

LOCKOUT HUB G17A

1313W	SCREW, lubrication hole, 1/4-28 x 1/4 rd. hd. ....	Late 70 to * - D, DC
1867W	SCREW, hub to collar assembly, No. 12-24 x 5/8 flat hd. ....	Late 70 to * - D, DC
2590W	SET SCREW, knob assembly, No. 10-32 x 5/16 socket hd. ....	Late 70 to * - D, DC
7036	LOCKWASHER, lubrication hole screw, 1/4 .....	Late 70 to * - D, DC
7980	AXLE NUT .....	Late 70 to * - D, DC
8854	STEEL BALL (2) .....	Late 70 to * - D, DC
11001	SPRING RING, knob .....	Late 70 to * - D, DC
11027	RETAINING RING, knob assembly .....	Late 70 to * - D, DC
11034	RETAINER, axle nut .....	Late 70 to * - D, DC
11110	O-RING, lockout pin .....	Late 70 to * - D, DC
12029	OIL SEAL, axle hub .....	Late 70 to * - D, DC
41032-70	AXLE HUB .....	Late 70 to * - D, DC
41034-70	THRUST BEARING, axle hub (2) .....	Late 70 to * - D, DC
41036-70	SHIM, .005 (2) .....	Late 70 to * - D, DC
41038-70	SHIM, .020 .....	Late 70 to * - D, DC
41040-70	KNOB ASSEMBLY .....	Late 70 to * - D, DC
41042-70	PIN .....	Late 70 to * - D, DC
41045-70	BALL GUIDE .....	Late 70 to * - D, DC
41047-70	COUPLING .....	Late 70 to * - D, DC
41049-70	SPRING, outer .....	Late 70 to * - D, DC
41050-70	SPRING, inner .....	Late 70 to * - D, DC
41060-70	COLLAR, with studs and oil seal .....	Late 70 to * - D, DC
41064-70	STUD (4) .....	Late 70 to * - D, DC
41075-70	LOCKOUT HUB ASSEMBLY, complete .....	Late 70 to * - D, DC
41080-70	HUB ASSEMBLY .....	Late 70 to * - D, DC
41082-70	BEARING SLEEVE .....	Late 70 to * - D, DC

NOTE: Asterisk (\*) indicates part is used for latest model year shown on cover.

show illustration?  
NO SALES OF  
INDIVIDUAL PARTS  
AS OF JULY 11, 1970

74 sold by July 70

Wires  
7624

goodyear

2751

PART  
NO.

NAME

USED ON

LOCKOUT HUB (CONT'D) G17A

41189-70	KNOB .....	Late 70 to * - D, DC
67826-55	WASHER (rubber) .....	Late 70 to * - D, DC
83961-70	HUB CAP (9.50 x 8 tire) .....	Late 70 to * - D, DC
83962-70	HUB CAP (5.70/5.00 x 8 tire) .....	Late 70 to * - DC

FORK AND STEERING TILLER - PAGE 49 G21

9045	ROLLER BEARING .....	70 to * - D, DC
45526-70	FORK WITH BUSHINGS (used with steering wheel) .....	70 to * - D, DC
45528-70	FORK WITH BUSHINGS (used with tiller bar) .....	70 to * - D, DC
45577-70	STEERING SPROCKET (1.45:1 ratio).....	VOID 71 70 to * - D, DC
45584-63	STEERING HEAD BRACKET (tiller bar) .....	Cin 71 63 to * - D, DF, DC
45586-70	BEARING CUP, fork stem (2).....	70 to * - D, DC
45587-70	STEERING SPROCKET (2.63:1 ratio).....	VOID 71 70 to * - D, DC
45589-70	BEARING CUP, fork stem (2).....	70 to * - <del>DE DFC</del> - D, DC
45593-70	FORK SLIDER, right .....	70 to * - D, DC
45594-70	FORK SLIDER, left .....	70 to * - D, DC
45599-70	BEARING GUARD, steering head .....	70 to * - D, DC
45630-70	BUSHING, fork tube (4) .....	70 to * - D, DC
45632-70	SPACER, fork shaft (substitute for sprocket) .....	70 to * - D, DC
46047-70	LINER, fork spring (2).....	70 to * - D, DC
57006-63	STEERING CHAIN (Replaced by 57014-63)	
57006-65	STEERING CHAIN (Replaced by 57012-65)	
57012-65	STEERING CHAIN (1.45:1 ratio), with connecting link.....	VOID 71 65 to * - D, DF, DC
57014-63	STEERING CHAIN (2.63:1 ratio), with connecting link.....	VOID 71 63 to * - D; 69 to * - DC

STEERING WHEEL AND STEERING GEAR - PAGE 51 G21A

57062-67	STEERING GEAR ASSEMBLY (Replaced by 57064-69)	
57064-69	STEERING GEAR ASSEMBLY .....	Late 67 to * - D; 69 to * - DC

FORK HOUSING, SHIELDS, ACCESSORY PANEL AND CARRY-ALL - PAGE 53 G22

31400-67B	ACCESSORY PANEL (steering wheel) .....	Late 67 to * - D; 69 to * - DC
31401-67A	ACCESSORY PANEL .....	70 to * - DC
31406-67	ACCESSORY PANEL .....	67 to 69 - D, DC; 70 to * - D
31417-67	PLASTIC COVER .....	70 to * - DC
31418-67	PLASTIC COVER .....	67 to 69 - D, DC; 70 to * - D
50260-66B	FORK HOUSING .....	67 to * - D; 69 to * - DC
50529-67A	FLOOR MAT, left shield & floorboard .....	67 to * - D; 69 to * - DC

FRAME AND REAR SUSPENSION - PAGE 54 G23

2410W	SCREW, bag rack support bracket (4) .....	Late 70 to * - D
2440W	SCREW, bag holder, 3/8-16 x 1 Phil. hd. (2).....	VOID 71 70 to * - D
4000	BOLT, bag holder, 5/16-24 x 1 hex. hd. (4).....	1-1/2 (4) 70 to * - D
5450C	CARRIAGE BOLT, 5/16-18 x 1-1/2 .....	63 to * - D, DF
11417	GROMMET, bag rack (2) .....	65 to * - D
11418	GROMMET (Replaced by 11417)	
44912-63	CARRIAGE BOLT (Replaced by 5450C)	
47016-70	FRAME .....	VOID 71 70 to * - DC
47017-70	FRAME .....	VOID 71 70 to * - D
47459-70	REAR FORK, complete .....	Late 70 to * - D, DC
50347-69	BRACKET, body reinforcement (2) .....	Late 69 to * - D
50514-70	FLOOR PANEL, left .....	70 to * - D, DC
50519-70	FLOOR PANEL, right .....	70 to * - D, DC
53470-70	CARRIER, bag holder .....	VOID 71 70 to * - D
53487-70	BAG HOLDER ASSEMBLY, right (rest type).....	VOID 71 70 to * - D
53488-70	BAG HOLDER ASSEMBLY, left (rest type).....	VOID 71 70 to * - D
53489-70	BRACKET, bag holder .....	VOID 71 70 to * - D
54562-66A	REAR SPRING (2).....	66 to * - DC

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USED ON

SEATS - PAGE 59 G24

31405-70 BEVERAGE HOLDER KIT ..... 70 to \* - D  
52054-65A CANVAS SEAT COVER ..... 63 to 66 - D, DF, DC; 67 to \* - D

BODY - D, DF - PAGE 65 G27

8692 POP RIVET (10) ..... 70 to \* - D  
50264-67B BODY ASSEMBLY ..... 67 to \* - D

BODY - DC - PAGE 67 G28

50242-65A BODY FLATBED (Replaced by 50242-66A)  
50242-66A BODY FLATBED ..... 65 to 68 - DC

WINDSHIELD - PAGE 75 G32

6316W WASHER, 5/16 x 5/8 x 1/16 (4) (quantity correction) ..... 66 to \* - D  
58007-66A WINDSHIELD, complete with fittings ..... 66 to \* - D

EXHAUST SYSTEM - PAGE 77 G33

65231-67B MUFFLER ..... U010 71 DC ..... 67 to \* - D, DC

FUEL TANK, GAGE AND FITTINGS - PAGE 79 G34

60996-63A GAS TANK, less float (short filler neck) ..... 63 to \* - D, DF;  
Late 66 to \* - DC  
63500-68 HOSE, 3/8 I.D. x 5/8 O.D. fabric reinforced rubber, 25 ft. lg. .... 70 to \* - D, DC  
**NONE** HOSE, fuel (long) (cut 11 in. lg. from bulk hose 63500-68) ..... 70 to \* - D, DC  
**NONE** HOSE, fuel (short) (cut 2 in. lg. from bulk hose 63500-68) ..... 70 to \* - D, DC

DIRECTION SIGNALS - PAGE 84 G38

68552-70  
68529-67 FRONT LAMP (Replaced by 68550-70)  
68550-70 LAMP WITH WIRE, front (amber) - 12 V., with connector (2) ..... 67 to \* - DC  
68563-67 SOCKET (Replaced by 68535-67)

WIRES AND TERMINALS - PAGE 87 G39

70015-68B MAIN CABLE ASSEMBLY (used-on correction) ..... Late 68 to \* - D (Above  
Serial No. G9D-1911)  
70164-69 GROUND STRAP, engine (used-on correction) ..... 69 to \* - DC; 70 to \* - D

SWITCHES - PAGE 88 G40

71509-70 ~~RUBBER~~ COVER, micro switch cover ..... USE 71 DC ..... 70 to \* - D DC  
74850-68 DIODE ASSEMBLY (used-on correction) ..... Late 68 - D (Above  
Serial No. 68D-6660)  
72002-51 STOPLIGHT SWITCH 66 to \* - DC

REVERSING SWITCH - 1967 MODEL D - PAGE 91 G41

32994-67A KNOB, reversing switch ..... 67 - D

REVERSING SWITCH - PAGE 93 G41A

32955-68A HANDLE, reversing switch ..... 68 to \* - D; 69 to \* - DC  
32994-67A KNOB, reversing switch ..... 68 to \* - D; 69 to \* - DC  
70164-69 GROUND STRAP, engine ..... 69 to \* - DC; 70 to \* - D

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PART  
NO.

NAME

USED ON

REAR AXLE AND DIFFERENTIAL - PAGE 97 G43

7995	NUT, axle shaft, 5/8-16 hex. (2)	Late 69 to * - D, DC
82949-67	MATCHED PINION AND GEAR, with nut	67 & 68 - DC
82811-63	DIFFERENTIAL ASSEMBLY, complete (used-on correction)	63 to 66 - D, DF, DC
82948-67	MATCHED PINION AND GEAR, with nut (used-on correction)	67 to * - D; 69 to * - DC
82949-63	MATCHED PINION AND GEAR, with nut (used-on correction)	63 to 66 - D, DF

TOP AND FITTINGS - PAGE 99 G44

89395-69	TOP ASSEMBLY, with fittings (less fringe)	63 to * - D
89400-63D	TOP ASSEMBLY, with fittings (with fringe)	63 to * - D
89428-63B	TOP COVERING, with fringe	63 to * - D
89429-63	TOP COVERING, less fringe	63 to * - D

FRONT BUMPER, TOW BAR, MIRROR - PAGE 101 G45

534	COTTER PIN, tow bar bracket pin	70 to * - D, DC
3845	CARRIAGE BOLT, bumper hold down, 3/8-16 x 5-1/4 (2) <i>VOID Ltr 70</i>	70 to * - D, DC
3846	CARRIAGE BOLT, 3/8-16 x 3/4 (2) <i>VOID Ltr 70</i>	70 to * - D, DC
4337W	BOLT, bumper end to frame, 3/8-24 x 1-1/4 hex. hd. (2)	70 to * - D, DC
6388W	WASHER, tow bar bracket pin and bumper end to frame, 3/8 x 3/4 x 1/16 (2)	70 to * - D, DC
10021	CLAMP, support tube	70 to * - D, DC
73074-61	SPRING, tow bar bracket	70 to * - D
82009-70	TOW BAR ASSEMBLY, complete	70 to * - D
82011-70	BRACKET, tow bar (2)	70 to * - D
82012-70	PIN, tow bar bracket	70 to * - D
82013-70	CARRIAGE BOLT, tow bar bracket	70 to * - D, DC
82014-70	WING NUT, tow bar bracket bolt	70 to * - D, DC
82015-70	SPACER, tow bar bracket pin	70 to * - D
91070-70	FRONT BUMPER ASSEMBLY, complete	70 to * - D, DC
91071-70	BUMPER, left	70 to * - D, DC
91072-70	BUMPER, right	70 to * - D, DC
91083-70	CENTER SUPPORT, front bumper	70 to * - D, DC

TRAILER - PAGE 103 G46

89043-63	LENS (Replaced by 89043-67)	
89043-67	LENS, tail lamp (2)	63 to * - D, DF, DC

NOTE: Asterisk (\*) indicates part is used for latest model year shown on cover.



Harley-Davidson products are manufactured under one or more of the following patents: U.S. Patents —  
D-199,479,

2510222	2574739	2770869
2783927	2788676	2872660
2986162	2987934	2998809
3116089	3144631	3144860
3226994	3229792	3434887

Canadian Patents — 487981, 490652