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Harley-Davidson

**PARTS CATALOG
SUPPLEMENT**

Gasoline Golf Car/Utilicar

**1971
1963 to**

USE THIS SUPPLEMENT WITH CATALOG NO. 99448-69A

ISSUED: SEPTEMBER 1970

No. 99448-71

CYLINDER AND PISTON - PAGE 2 G 1

4086	BOLT, engine bracket, 5/16-18 x 3 hex. hd. (2)	Late 70 to * - D, DC
4320B	BOLT, axle tube bracket, 3/8-24 x 1 hex. hd. (2)	Late 70 to * - D, DC
6329B	WASHER, engine bracket, 5/16 x 7/8 x 3/32 (2)	Late 70 to * - D, DC
7739	NUT, engine bracket, 5/16-18 (2)	Late 70 to * - D, DC
7775	NUT, frame bracket bolt, 3/8-24 (2)	Late 70 to * - D, DC
<u>6089-67C</u>	ENGINE AND TRANSMISSION ASSEMBLY, less starter - generator	67 to ⁷⁰ - D; 69 to ⁷⁰ - DC <i>OBS ship 16089-71</i>
16089-71	ENGINE AND TRANSMISSION ASSEMBLY, less starter - generator	71 to * - D, DC
16090-63B	ENGINE AND TRANSMISSION ASSEMBLY, with starter - generator	63 to 66 - D, DF; 63 to 68 - DC
16231-70	ENGINE BRACKET, stabilizer	Late 70 to * - D, DC
16232-70	CLAMP, stabilizer axle tube bracket	Late 70 to * - D, DC
16241-70	AXLE TUBE BRACKET, stabilizer	Late 70 to * - D, DC
16242-70	ENGINE STABILIZER KIT	67 to * - D; 69 to * - DC
	Consists of:	
4086	BOLT, engine bracket, 5/16-18 x 3 hex. hd. (2)	
4320B	BOLT, axle tube bracket, 3/8-24 x 1 hex. hd. (2)	
6329W	WASHER, engine bracket, 5/16 x 7/8 x 3/32 (2)	
6397B	WASHER, cylinder head stud, 3/8 x 13/16 x 1/8 (2)	
7739	NUT, engine bracket, 5/16-18 (2)	
7775	NUT, axle tube bracket, 3/8-24 (2)	
16231-70	ENGINE BRACKET	
16232-70	CLAMP, axle tube bracket	
16241-70	AXLE TUBE BRACKET	
24801-70	STUD, stabilizer	
85210-42A	RUBBER BUSHING (2)	
16649-67B	CYLINDER HEAD (<i>high compression</i>)	67 to * - D; 69 to * - DC
24801-70	STUD, stabilizer	Late 70 to * - D, DC

CRANKSHAFT AND BEARINGS - PAGE 5 G 2

2721B	SCREW (Replaced by 3625)	
3625	SCREW, No. 12-24 x 3/8 hex. hd. (6)	67 to * - D; 69 to * - DC
9074	BEARING, needle, piston pin	Late 70 to * - D, DC (Above Serial No. 3B15327HO)
23703-71	CRANKSHAFT ASSEMBLY, with pin, rod & bearing	Late 71 to * - D, DC
23708-71	CRANKSHAFT, transmission side	Late 71 to * - D, DC

CRANKCASE AND FITTINGS - PAGE 7 G 3

	NOTE: On page 6, item 25 should be shown between item 38 and 26-27.	
600	ROLL PIN, bearing spacer	63 to 66 - D, DF, DC; 67 & 68 - DC
620	ROLL PIN, bearing spacer	67 to * - D; 69 to * - DC
1368W	SCREW, 1/4-20 x 1 Phil. hd. (4 or 5)	63 to * - D, DF, DC
1375	SCREW (Replaced by 1368W)	
24493-67A	SET OF CRANKCASES (correction)	67 to ⁷⁰ - D; 69 to ⁷⁰ - DC
24493-71	SET OF CRANKCASES	71 to * - D, DC

TRANSMISSION, FRONT DRIVE - PAGE 9 G 4

11206	KEY, driving flange	63 & Early 64 - D (Below Serial No. 64D-1768); 71 to * - D, DC
23732-64B	SLEEVE, front floating flange	64 to * - D, DC (Above Serial No. 64D-1768)
<u>23742-71</u>	LOCKWASHER, transmission shaft nut <i>own ship 23742-71A</i>	Late 71 to * - D, DC <i>O left 9-71</i>
34862-61B	COVER, drive cup	63 to * - D, DF, DC
36516-71	DRIVE CUP ASSEMBLY	Late 71 to * - D, DC

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

PART NO.

NAME

USED ON

TRANSMISSION, REAR DRIVE - PAGE 11 *G 5*

PART NO.	NAME	USED ON
4010	BOLT, rear driving flange, 5/16-24 x 1-3/16 hex. hd. (4)	71 to * - D, DC; 72 to * - D
6577B	WASHER (Replaced by 6732)	
6732	WASHER, castle nut, 5/8 x 1-3/4 x 1/16 (2)	67 - D
36400-67DE	TRANSMISSION REAR DRIVE, complete	67 to * - D; 69 to * - DC
36401-67C	REAR FLOATING FLANGE ASSEMBLY <i>E in 72</i>	67 to * - D; 69 to * - DC <i>D4</i>
36403-67FC	REAR DRIVING FLANGE <i>C in 72</i>	67 to 70 - D; 69 & 70 - DC
36404-71	REAR DRIVING FLANGE	71 to * - D, DC
36408-70	PIN, cam roller (2)	Late 69 to * - D, DC
36410-68	FLANGE HUB, without retaining ring	Late 68 to 70 - D (Above Serial No. 68D-10645; 69 & 70 - DC)
36410-71A	FLANGE HUB <i>A in 72</i>	71 to * - D, DC <i>68</i>
36418-67A	SPACER SET, rear flange (rubber) <i>67, 68 (2) 69, 70, 71</i>	67 to * - D; 69 to * - DC
36426-71	INSERT	71 to * - D, DC
36429-59A	SPRING CUP, rear flange	63 to * - D, DF, DC

REVERSE UNIT GEARS AND FITTINGS - PAGE 13 *G 6*

31499-64	NUT, drive gear	66 - D, DC
33013-63	REVERSING UNIT - (2:1 ratio) (used - on correction)	63 to 65 - D
35060-63A	MATCHED DRIVE GEAR AND PINION SET - (2:1 ratio) (correction)	63 - D
35061-64B	MATCHED DRIVE GEAR AND PINION SET - (1.3:1 ratio) (correction)	65 - DF, DC
35068-66	MATCHED DRIVE GEAR AND PINION SET (1.3:1 ratio)	66 - D, DC
35069-66	MATCHED DRIVE GEAR AND PINION SET (2:1 ratio)	66 - D, DC

CIRCUIT BREAKER AND FAN HOUSING - PAGE 19 *G 9*

12027	OIL SEAL	Late 69 to * - D, DC (Above Serial No. 69D-7682)
20004-67A	FAN HOUSING	67 to * - D; 69 to * - DC
30491-71	WIRE, circuit breaker	71 to * - D, DC
30506-71	BREAKER PLATE ASSEMBLY	71 to * - D, DC
30508-71	BREAKER PLATE	71 to * - D, DC
30578-69	CAM	Late 69 to * - D, DC (Above Serial No. 69D-7682)
32591-67B	GASKET, inspection cover	67 to * - D; 69 to * - DC
32661-70	BREAKER POINT SET	71 to * - D, DC
32670-70	ADAPTER, terminal - circuit breaker	71 to * - D, DC

STARTER-GENERATOR - 1969 & LATER - PAGE 23 *G 10A*

7025W	LOCKWASHER, DF terminal No. 10	Late 69 to * - D, DC
7036	LOCKWASHER, F1, F2 & A1, A2 terminals 1/4 (4)	Late 69 to * - D, DC
30466-69	CURVED WASHER, terminals F1, F2 & A1, A2 (4) (correction)	Late 69 to * - D, DC
30466-69	CURVED WASHER, terminals F1, F2 & A1, A2 (4) (correction)	Late 69 to * - D, DC
30468-69	CURVED WASHER, terminal DF (correction)	Late 69 to * - D, DC
31474-71	MOUNTING BRACKET	71 to * - D, DC

SPARK COIL, CABLE AND CONDENSER - PAGE 25 *G 11*

32309-69	SPARK PLUG, No. 5-6	71 to * - D, DC; Late 71 to * - D (Above 3B-13000-H1)
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CARBURETOR - PAGE 25 *G 12*

27140-66	REPAIR PARTS KIT (Replaced by 27131-66)	
27158-67A	CARBURETOR, complete	67 to * - D; 69 to * - DC
27248-65A	CHOKE KNOB AND WIRE	63 to 67 - D, DF, DC; 68 - DC
27248-67A	CHOKE KNOB AND WIRE	68 to * - D; 69 to * - DC
27258-67	CHOKE CONTROL CABLE ASSEMBLY (correction)	67 to * - D
27274-67A	THROTTLE SHAFT LEVER	67 to * - D; 69 to * - DC

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

PART
NO.

NAME

USED ON

CARBURETOR - PAGE 25 (CONT'D) G12

27595-66	FULCRUM PIN, inlet valve lever	Late 66 to * - D, DC
27613-66	FULCRUM PIN, inlet valve lever (Replaced by 27595-66)	
27688-71	SCREW, idle adjusting	71 to * - D, DC
27730-63	CHOKE SHAFT AND LEVER (Replaced by 27730-66)	
27730-66	CHOKE SHAFT AND LEVER	63 to 66 - D; 63 to 68 - DC
27730-67	CHOKE SHAFT AND LEVER	67 to * - D; 69 to * - DC

REED VALVE AND AIR CLEANER - PAGE 28 G13

24809-71	STUD, air cleaner mounting, 5/16-18 & 5/16-24 x 6-7/16	71 to * - D, DC
26901-71	REED PLATE ASSEMBLY	71 to * - D, DC
26903-71	REED PLATE	71 to * - D, DC
26908-71	GASKET, reed plate	71 to * - D, DC
27020-71	INTAKE MANIFOLD, with studs	71 to * - D, DC
27069-63A	GASKET, manifold	63 to * - D, DF, DC
29004-66	MOUNTING BRACKET, air cleaner (correction)	66 - D, DC; 67 & 68 - DC
29043-71	MOUNTING STUD, air cleaner, 1/4-28 x 9-13/16	71 to * - D, DC
29046-71	MOUNTING STUD, air cleaner, 1/4-20 x 9-1/8	71 to * - D, DC
29078-71	SUPPORT TUBE, air cleaner	71 to * - D, DC
29130-68A	AIR CLEANER KIT	68 to * - D; 69 to * - DC
29131-71	FILTER ELEMENT	71 to * - D, DC
29132-71	DUST UNLOADER, air cleaner	71 to * - D, DC
29133-71	ADAPTER, air cleaner	71 to * - D, DC
29135-71	CLAMP, dust unloader	71 to * - D, DC
29138-71	GASKET, air intake	71 to * - D, DC
29139-71	DECAL, air cleaner service instructions	71 to * - D, DC
29157-71	MOUNTING, air cleaner	71 to * - D, DC

ACCELERATOR PEDAL - PAGE 33 G15

6156W 6156W	WASHER, accelerator rod	VOID 71 DC USE 72 DC	70 to * - D; 71 to * - DC
7624	NUT, accelerator rod		70 to * - D; 71 to * - DC
11410	GROMMET, accelerator rod	VOID 71 DC USE 72 DC	70 to * - D; 71 to * - DC
71510-70	ROD, accelerator to micro switch	VOID 71 DC USE 72 DC	70 to * - D; 71 to * - DC

BRAKE PEDAL - PAGE 35 G15A

42488-63B	RATCHET, brake lever	63 to * - D, DF; 63 to 68 - DC
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HYDRAULIC BRAKE CONTROLS - PAGE 37 G16

42576-69A	BRAKE TUBE, cross-over	69 to * - DC
67075-57A	BRAKE LINE CLIP	70 to * - DC

HAND BRAKE CONTROLS - PAGE 39 G16A

515	COTTER PIN, 1/16 x 3/4 (correction)	66 to * - DC
10016	CABLE STRAP, brake cable to frame	69 to * - DC; 70 to * - DC

WHEELS - PAGE 41 G17

40954-65	WHEEL ASSEMBLY WITH TIRE, left rear (12 in. tire)	65 - D
40955-65	WHEEL ASSEMBLY WITH TIRE, right rear (12 in. tire)	65 - D
40956-66A	WHEEL ASSEMBLY WITH TIRE, (5.70 x 8 in. 4 ply)	66 to * - DC
40957-69C	WHEEL ASSEMBLY WITH TIRE (9.50 x 8 - 4 Ply Goodyear) (Traction Tread) (rear)	67 to * - D, DC
40958-67	WHEEL ASSEMBLY (Replaced by 40957-69C)	
40964-66C	WHEEL ASSEMBLY WITH TIRE (9.50 x 8 - 4 Ply Goodyear) (std.)	66 to * - D
40965-66C	WHEEL ASSEMBLY WITH TIRE (9.50 x 8 - 4 Ply Goodyear)	66 to * - D
40966-65	WHEEL ASSEMBLY WITH TIRE (9.50 x 8 - 4 ply with tube)	65 - DF, DC

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

WHEELS - PAGE 41 (CONT'D) G17

40971-71	WHEEL WITH TIRE (9.50 x 8-2 Ply Carlisle) (std.)	QBS SHIP 4096A-66C	66 to * - D
40972-71	WHEEL WITH TIRE (9.50 x 8-4 Ply Carlisle)	QBS SHIP 40965-66C	66 to * - D
40974-71	WHEEL WITH TIRE (9.50 x 8-4 Ply Carlisle) (Traction Tread - rear)		67 to * - D, DC
41024-71	HUB, rear wheel (2)		71 to * - D, DC
41199-66A	MOUNTING STUD, wheel hub (4)		66 to * - D, DC
41204-63A	KEY, rear wheel hub (2)		63 to * - D, DF, DC
43017-66A	WHEEL RIM (9.50 x 8)	B in 72	66 to * - D
43035-66A	WHEEL RIM (5.70 x 8) (rear)		66 to * - DC
43614-66A	HUB ASSEMBLY, front wheel (includes bearings & seals)		66 to * - D, DC
43874-70	FRONT AXLE		70 to * - D, DC

LOCKOUT HUB G17A

2751	SCREW, lubrication hole, 1/4-28 x 1/4 rd. hd.		Late 70 to * - D, DC
1867W	SCREW, hub to collar assembly, No. 12-24 x 5/8 flat hd.		Late 70 to * - D, DC
2590W	SET SCREW, knob assembly, No. 10-32 x 5/16 socket hd.		Late 70 to * - D, DC
7980	AXLE NUT		Late 70 to * - D, DC
8854	STEEL BALL (2)		Late 70 to * - D, DC
11001	SPRING RING, knob		Late 70 to * - D, DC
11027	RETAINING RING, knob assembly		Late 70 to * - D, DC
11034	RETAINER, axle nut		Late 70 to * - D, DC
11110	O-RING, lockout pin		Late 70 to * - D, DC
12029	OIL SEAL, axle hub		Late 70 to * - D, DC
41032-70	AXLE HUB		Late 70 to * - D, DC
41034-70	THRUST BEARING, axle hub (2)		Late 70 to * - D, DC
41036-70	SHIM, .005 (2)		Late 70 to * - D, DC
41038-70	SHIM, .020		Late 70 to * - D, DC
41040-70	KNOB ASSEMBLY		Late 70 to * - D, DC
41042-70	PIN		Late 70 to * - D, DC
41045-70	BALL GUIDE		Late 70 to * - D, DC
41047-70	COUPLING		Late 70 to * - D, DC
41049-70	SPRING, outer		Late 70 to * - D, DC
41050-70	SPRING, inner		Late 70 to * - D, DC
41060-70	COLLAR, with studs and oil seal		Late 70 to * - D, DC
41064-70	STUD (4)		Late 70 to * - D, DC
41075-70	LOCKOUT HUB ASSEMBLY, complete		Late 70 to * - D, DC
41076-70	LABEL, lockout hub		Late 70 to * - D, DC
41080-70	HUB ASSEMBLY		Late 70 to * - D, DC
41082-70	BEARING SLEEVE		Late 70 to * - D, DC
41189-70	KNOB		Late 70 to * - D, DC
67826-55	WASHER (rubber)		Late 70 to * - D, DC
83961-70	HUB CAP (9.50 x 8 tire)		Late 70 to * - D, DC
83962-70	HUB CAP (5.70/5.00 x 8 tire)		Late 70 to * - DC

DISC BRAKE, DRIVE COUPLINGS - PAGE 43 G18

515	COTTER PIN (Replaced by 534)		
534	COTTER PIN, 3/32 x 1		63 to * - D, DC
2797B	SCREW, 1/4-20 x 1-3/4 rd. hd. (correction)		Late 64 to 66 - D, DC
41810-64A	SET OF BRAKE LININGS AND RIVETS (1/4 thick)		64 to * - D, DC (Above Serial No. 64D-2201)
41811-64A	BRAKE SHOE, rear		64 to * - D, DC (Above Serial No. 64D-2201)
41812-64B	BRAKE SHOE, front		63 to * - D, DC

BRAKE - MODEL DC - PAGE 45 G19

41405-70	BRAKE DRUM (lockout hub)		Late 70 to * - DC
41405-71	BRAKE DRUM		71 to * - DC

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

PART
NO.

NAME

USED ON

FORK AND STEERING TILLER - PAGE 49 G21

7622	PUSH NUT, chain adjuster pin (2)	71 to * - D, DC
8110	WING NUT	71 to * - D, DC
9045	ROLLER BEARING	70 to * - D, DC
45526-70	FORK WITH BUSHINGS (used with steering wheel)	70 to * - D, DC
45528-70	FORK WITH BUSHINGS (used with tiller bar)	70 to * - D, DC
45577-70	STEERING SPROCKET (1.45:1 ratio)	70 - D, DC
45577-71	STEERING SPROCKET (1.44:1 ratio) (23 teeth)	71 to * - D, DC
45584-63C	STEERING HEAD BRACKET (tiller bar)	63 to * - D, DF, DC
45586-70	BEARING CUP, fork stem (2)	70 to * - D, DC
45587-70	STEERING SPROCKET (2.63:1 ratio)	70 - D, DC
45587-71	STEERING SPROCKET (2.55:1 ratio) (23 teeth)	71 to * - D, DC
45589-70	BEARING CUP, fork stem (2)	70 to * - D, DC
45593-70	FORK SLIDER, right	70 to * - D, DC
45594-70	FORK SLIDER, left	70 to * - D, DC
45599-70	BEARING GUARD, steering head	70 to * - D, DC
45630-70	BUSHING, fork tube (4)	70 to * - D, DC
45632-70	SPACER, fork shaft (substitute for sprocket)	70 to * - D, DC
46047-70	LINER, fork spring (2)	70 to * - D, DC
57006-63	STEERING CHAIN (Replaced by 57014-63)	
57006-65	STEERING CHAIN (Replaced by 57012-65)	
57010-71	PIN, chain adjuster	71 to * - D, DC
57012-65	STEERING CHAIN (1.45:1 ratio) with connecting link (28 pitches)	65 to 70 - D, DF, DC
57012-71	STEERING CHAIN (1.44:1 ratio) with connecting link (22 pitches)	71 to * - D, DC
57014-63	STEERING CHAIN (2.63:1 ratio) with connecting link (36 pitches)	63 to 70 - D; 69 & 70 - DC
57014-71	STEERING CHAIN (2.55:1 ratio) with connecting link (28 pitches)	71 to * - D, DC
57020-71	SPACER	71 to * - D, DC
57021-71	TILLER SHAFT	71 to * - D, DC

STEERING WHEEL AND STEERING GEAR - PAGE 51 G21A

7607B	CASTLE NUT, tie rod, 1/2-20 (2)	Late 67 to * - D; 69 to * - DC
7867W	CASTELLATED NUT (Replaced by 7607B)	
57062-67	STEERING GEAR ASSEMBLY (Replaced by 57064-69)	
57064-69	STEERING GEAR ASSEMBLY	Late 67 to * - D; 69 to * - DC
57075-67A	STEERING WHEEL, white	Late 67 to * - D

FORK HOUSING, SHIELDS, ACCESSORY PANEL AND CARRY-ALL - PAGE 53 G22

7005	LOCKWASHER, pencil clip screw, No. 4	67 to * - D; 69 to * - DC
8321	RIVET, nameplate (2)	71 to * - D, DC
10010	CLIP, insulation pad retainer (4) (correction)	63 to 66 - D, DF; 63 to * - DC
10016	METAL STRAP, front splash guard to frame (3) (correction)	65 to 67 - DF, DC
31400-67B	ACCESSORY PANEL (steering wheel)	Late 67 to * - D; 69 to * - DC
31401-67A	ACCESSORY PANEL	70 to * - DC
31406-67	ACCESSORY PANEL	67 to 69 - D, DC; 70 to * - D
31417-67	PLASTIC COVER	70 to * - DC
31418-67	PLASTIC COVER	67 to 69 - D, DC; 70 to * - D
33214-67B	INSTRUCTION PLATE (correction)	67 to * - D
33797-63A	INSTRUCTION PLATE, forward - reverse (correction)	63 to 66 - D, DF, DC; 67 & 68 - DC
50260-66B	FORK HOUSING	67 to * - D; 69 to * - DC
50529-67A	FLOOR MAT, left shield & floorboard	67 to * - D; 69 to * - DC
61170-71	DECAL, "AMF"	71 to * - D, DC
61771-66A	NAME PLATE	63 to * - D, DF, DC

FRAME AND REAR SUSPENSION - PAGE 54 G23

1357W	SCREW, body support, 1/4-20 x 7/8 Phil. hd. (4 or 8)	67 to * - D
2410W	SCREW, bag rack support bracket (4)	Late 70 to * - D
2440W	SCREW, bag holder, 3/8-16 x 1 Phil. hd. (2)	70 - D
3201W	SCREW (Replaced by 3202W)	

PART
NO.

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FRAME AND REAR SUSPENSION - PAGE 54 (CONT'D) G23

3202W	SCREW, with captive lockwasher 5/16-18 x 3/4 soc. hd. (2)	66 to * - D, DC
4012	BOLT, bag holder, 5/16-24 x 1-1/8 hex. hd. (4)	70 to * - D
5450C	CARRIAGE BOLT, 5/16-18 x 1-1/2	63 to * - D, DF
7055W	LOCKWASHER (Replaced by 3202W)	
11417	GROMMET, bag rack (2)	65 to * - D
11418	GROMMET (Replaced by 11417)	
44912-63	CARRIAGE BOLT (Replaced by 5450C)	
47016-70	FRAME	70 - DC
47016-71	FRAME	71 to * - DC
47017-70	FRAME	70 - D
47017-71	FRAME	71 to * - D
47459-70	REAR FORK, complete	Late 70 to * - D, DC
50347-69	BRACKET, body reinforcement (2)	Late 69 to * - D
50514-70	FLOOR PANEL, left	70 to * - D, DC
50519-70	FLOOR PANEL, right	70 to * - D, DC
53470-70	CARRIER, bag holder	70 - D
53470-71	CARRIER, bag holder	71 to * - D
53487-70	BAG HOLDER ASSEMBLY, right (cradle type)	70 - D
53488-70	BAG HOLDER ASSEMBLY, left (cradle type)	70 - D
53488-71	BAG HOLDER ASSEMBLY (cradle type)	71 to * - D
53489-70	BRACKET, bag holder	70 - D
53493-71	BAG HOLDER (cradle type)	70 to * - D
53498-71	SUPPORT BRACKET, bag holder (2)	71 to * - D
54562-66A	REAR SPRING (2)	66 to * - DC

SEATS - PAGE 59 G24

7127	LOCKWASHER, handrail screw 5/16 internal tooth (4)	67 to * - D
31405-70	BEVERAGE HOLDER KIT	70 to * - D
	Includes:	
	2843 SCREW, 5/16-24 x 1-3/16 rd. hd. (2)	
	6319HW WASHER, 5/16 x 11/16 x 1/16 (2)	
	7725 NUT, 5/16-24 (2)	
	31411-65 CUP, beverage holder (2)	
50275-67	PAD, seat frame (2)	67 to * - D
52054-65A	CANVAS SEAT COVER	63 to 66 - D, DF, DC; 67 to * - D

BODY - D, DF - PAGE 65 G27

2678W	SCREW, No. 10 x 1 self-tapping rd. hd. (4) (correction)	67 & 68 - D
6182W	WASHER, fender No. 10 x 7/16 x 1/32 (12)	Late 70 to * - D
6257W	WASHER, under body trim nut 9/32 x 1-3/8 x 1/16 (6)	71 to * - D
8641B	POP RIVET, fender (12)	Late 70 to * - D
8692	POP RIVET (10)	70 to * - D
50264-67 ⁶⁵	BODY ASSEMBLY <i>D.in 72</i>	67 to * - D
50345-67A	REINFORCEMENT STRIP	67 to * - D
59607-64A	REAR SPLASH GUARD KIT	63 to * - D, DF

BODY - DC - PAGE 67 G28

7230	LOCKWASHER, 1/4 ext. tooth (4) (correction)	66 to * - DC
50242-65A	BODY FLATBED (Replaced by 50242-66A)	
50242-66A	BODY FLATBED	65 to 68 - DC

STAKE BODY AND CARGO BOX - PAGE 69 G29

50245-69	CARGO BOX AND FITTINGS	69 to * - DC
50261-70 ⁶⁵	TAILGATE, cargo box <i>NUMBER CHANGE</i>	65 to 68 - DC
50266-70 ⁶⁹	TAILGATE, cargo box	69 to * - DC
50291-69	STAKE BOX AND FITTINGS	69 to * - DC
50296-69	SIDE RAIL (6)	69 to * - DC

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

CAB - PAGE 71 G30

8321	RIVET, nameplate (2)	71 to * - DC
50224-71	REINFORCEMENT, cab	71 to * - DC
61170-71	LABEL, "AMF" <i>VOID 72</i>	71 to * - DC
61771-66A	NAME PLATE <i>VOID 72</i>	66 to * - DC

WINDSHIELD - PAGE 75 G32

6316W	WASHER, 5/16 x 5/8 x 1/16 (4) (quantity correction)	66 to * - D
10021	BUMPER CLAMP (2)	70 to * - D
58007-66A	WINDSHIELD, complete with fittings	66 to * - D

EXHAUST SYSTEM - PAGE 77 G33

65231-67B	MUFFLER <i>69</i>	67 to 70 - DC; 67 to * - D
65231-71 A	MUFFLER <i>Air 72</i>	71 to * - DC
65513-36	CLAMP, exhaust pipe (2) (correction)	67 & Early 68 - DC

FUEL TANK, GAGE AND FITTINGS - PAGE 79 G34

60996-63A	GAS TANK, less float (short filler neck)	63 to * - D, DF; Late 66 to * - DC
62288-67	CABLE, fuel gage	67 to * - D
63500-68	HOSE, 3/8 I. D. x 5/8 O. D. fabric reinforced rubber, 25 ft. lg.	70 to * - D, DC
NONE	HOSE, fuel (long) (cut 11 in. lg. from bulk hose 63500-68)	70 to * - D, DC
NONE	HOSE, fuel (short) (cut 2 in. lg. from bulk hose 63500-68)	70 to * - D, DC

BATTERY - PAGE 80 G35

66006-71	BATTERY, dry-charged	71 to * - D, DC
66025-70	TERMINAL BOOT, battery	Late 70 to * - DC
66388-64	BRACKET, battery hold-down	71 to * - D, DC
66461-71	HOLD-DOWN ROD (2)	71 to * - D, DC

LAMPS AND HORN - PAGE 83 G37

67703-65A	HEADLAMP ASSEMBLY	65 to * - DC
67705-64A	HEADLAMP ASSEMBLY (Replaced by 67703-65A)	
70016-65A	GROUND STRAP, horn	69 to * - DC

DIRECTION SIGNALS - PAGE 84 G38

68529-67	FRONT LAMP (Replaced by 68552-70)	
68552-70	LAMP WITH WIRE, front (amber) - 12 V. (2)	67 to * - DC
68563-67	SOCKET (Replaced by 68535-67)	

WIRES AND TERMINALS - PAGE 87 G39

70013-67A	CABLE, solenoid to starter-generator	67 to * - D
70015-67	MAIN CABLE ASSEMBLY (correction)	67 & Early 68 - D
70015-68B	MAIN CABLE ASSEMBLY (used-on correction)	Late 68 to * - D (Above Serial No. G9D-1911)
70018-65A	GROUND STRAP, horn	65 to * - DC
70164-69	GROUND STRAP, engine (used-on correction)	69 to * - DC; 70 to * - D
70192-67	CABLE, battery to regulator	67 to * - D; 71 to * - DC
70193-63A	BATTERY CABLE - 17 in.	63 to 68 - D, DF, DC; 71 to * - DC
70450-67A	WIRE, solenoid ground	69 - DC; 67 to * - D
70584-69	INSULATOR, flag terminal	63 to * - D, DF, DC
70589-69	INSULATOR, straight terminal	63 to * - D, DF, DC

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

PART
NO.

NAME

USED ON

SWITCHES - PAGE 88 G40

2645W	SCREW, solenoid mounting (2)	71 to * - D, DC
2671W	SCREW, circuit breaker mounting, No. 10-16 x 9/16 self-tapping hex. hd. (2)	Late 68 to * - D (Above Serial No. 6660)
2676W	SCREW (Replaced by 2671W)	
71498-70	KEY SWITCH, with keys	Late 70 to * - D, DC
71509-70	COVER, micro switch cover	70 to * - D, DC
71526-64	SET OF KEYS, with lock cylinder (correction)	65 to 68 - DF, DC
72002-51	STOPLIGHT SWITCH	66 to * - DC
74850-68	DIODE ASSEMBLY (used-on correction)	Late 68 - D (Above Serial No. 68D-6660)

REVERSING SWITCH - 1967 MODEL D - PAGE 91 G41

32994-67A	KNOB, reversing switch	67 - D
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REVERSING SWITCH - PAGE 93 G41A

32955-68A	HANDLE, reversing switch	68 to * - D; 69 to * - DC
32994-67A	KNOB, reversing switch	68 to * - D; 69 to * - DC
70164-69	GROUND STRAP, engine	69 to * - DC; 70 to * - D; 70 to * - D

REAR AXLE AND DIFFERENTIAL - PAGE 97 G43

41204-63A	KEY, axle shaft (2)	63 to * - D, DF, DC
82811-63	DIFFERENTIAL ASSEMBLY, complete (used-on correction)	63 to 66 - D, DF, DC
82871-67	AXLE SHAFT, right (Replaced by 82872-63A)	
82872-63A	AXLE SHAFT, right - 16-7/8", with seal	63 to 66 - D, DF; 63 to 68 - DC
82872-67A	AXLE SHAFT, right - 13-5/32", with seal	67 to * - D; 69 to * - DC
82874-63A	AXLE SHAFT, left - 18-7/16", with seal	63 to 66 - D, DF; 63 to 68 - DC
82874-67A	AXLE SHAFT, left - 22-5/32", with seal	67 to * - D; 69 to * - DC
82875-67	AXLE SHAFT, left (Replaced by 82874-63A)	
82948-67	MATCHED PINION AND GEAR, with nut, 49-4 teeth	67 to * - D; 69 to * - DC
82949-63	MATCHED PINION AND GEAR, with nut, 31-6 teeth	63 to 66 - D, DF
82949-67	MATCHED PINION AND GEAR, with nut, 31-6 teeth	67 & 68 - DC
83113-63	COVER GASKET (correction)	63 to 66 - D, DF, DC
83113-66	COVER GASKET	67 to * - D, DC
83163-63A	OIL SEAL, axle tube (2)	63 to * - D, DF, DC

TOP AND FITTINGS - PAGE 99 G44

1370W	SCREW, 1/4-20 x 2-1/4 (2)	Late 64 to * - D
25453-47	SCREW (Replaced by 1370W)	
89395-69	TOP ASSEMBLY, with fittings (less fringe)	63 to * - D
89400-63D	TOP ASSEMBLY, with fittings (with fringe)	63 to * - D
89428-63B	TOP COVERING (with fringe)	63 to * - D
89429-63	TOP COVERING (less fringe)	63 to * - D

FRONT BUMPER, TOW BAR, MIRROR - PAGE 101 G45

534	COTTER PIN, tow bar bracket pin	70 to * - D, DC
3845	CARRIAGE BOLT, bumper hold down, 3/8-16 x 5-1/4 (2)	70 to * - D, DC
3846	CARRIAGE BOLT, 3/8-16 x 3/4 (2)	70 to * - D, DC
4337W	BOLT, bumper end to frame, 3/8-24 x 1-1/4 hex. hd. (2)	70 to * - D, DC
4370HB	BOLT, front bumper, 3/8-24 x 1-9/16 hex. hd. (3)	71 to * - DC
6220W	WASHER, front bumper 1/4 x 7/16 x 1/32 (2)	70 to * - D, DC
6388W	WASHER, tow bar bracket pin and bumper end to frame, 3/8 x 3/4 x 1/16 (2)	70 to * - D, DC

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

PART
NO.

N A M E

U S E D O N

FRONT BUMPER, TOW BAR, MIRROR - PAGE 101 (CONT'D) **G45**

10021	CLAMP, support tube.....	70 to * - D, DC
73074-61	SPRING, tow bar bracket.....	70 to * - D D4
82009-70 A	TOW BAR ASSEMBLY, complete..... <i>Air Late 71</i>	70 to * - D
82011-70	BRACKET, tow bar (2)	70 to * - D D4
82012-70	PIN, tow bar bracket	70 to * - D D4
82013-70	CARRIAGE BOLT, tow bar bracket.....	70 to * - D, DC D4
82014-70	WING NUT, tow bar bracket bolt	70 to * - D, DC D4
82015-70	SPACER, tow bar bracket pin.....	70 to * - D D4
91070-70	FRONT BUMPER ASSEMBLY, complete	70 to * - D, DC
91071-70	BUMPER, left.....	70 to * - D, DC
91072-70	BUMPER, right.....	70 to * - D, DC
91073-71	FRONT BUMPER ASSEMBLY	71 to * - DC
91083-70	CENTER SUPPORT, front bumper.....	70 to * - D, DC
91085-71	BRACE, front bumper (3)	71 to * - DC
91872-65B	REAR VIEW MIRROR, with fittings	65 to * - DF, DC

TRAILER - PAGE 103 **G46**

89043-63	LENS (Replaced by 89043-67)	
89043-67	LENS, tail lamp (2)	63 to * - D, DF, DC
89058-63	BALL HITCH REPAIR KIT (Replaced by 89060-63)	

Harley-Davidson products are manufactured under one or more of the following patents: U.S. Patents -
D-199,479,

2510222	2574739	2770869
2783927	2788676	2872660
2986162	2987934	2998809
3116089	3144631	3144860
3226994	3229792	3434887

Canadian Patents - 487981, 490652

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.